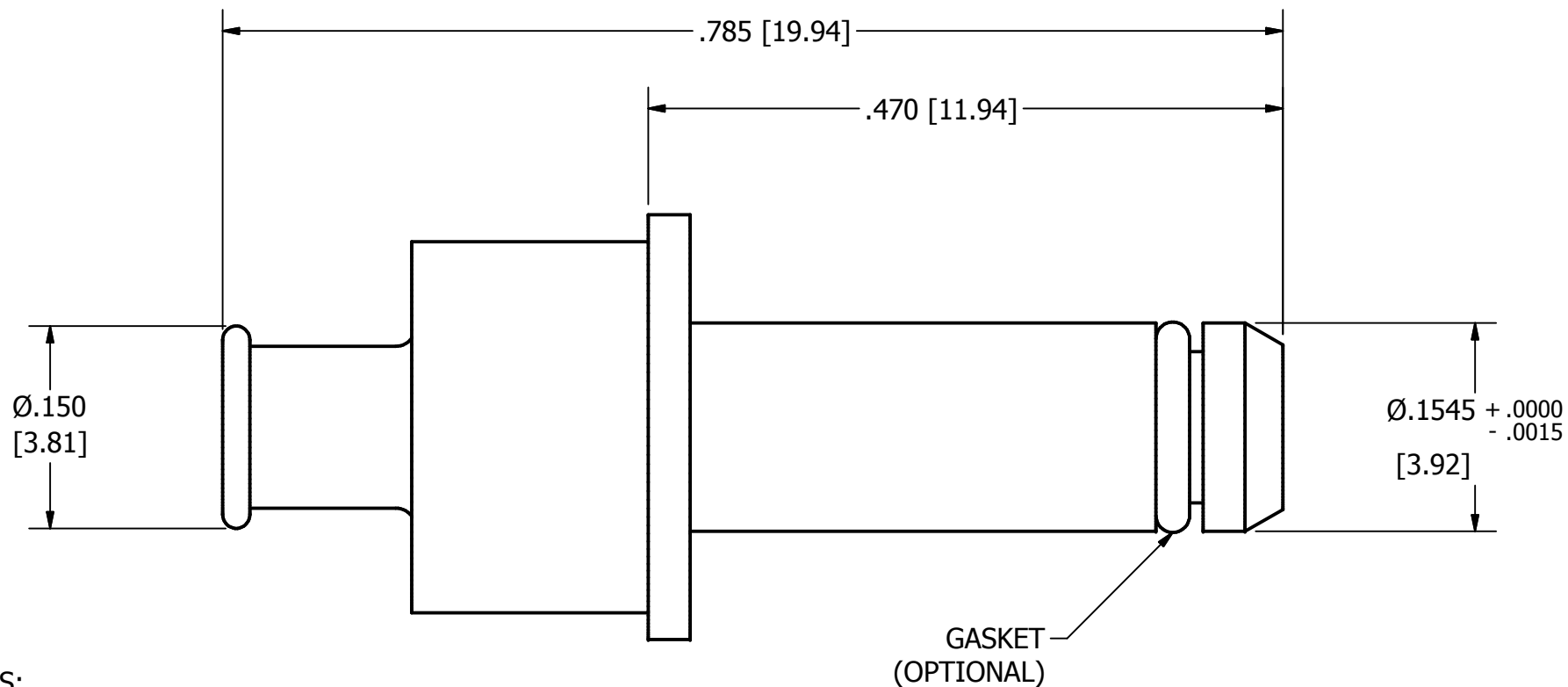




NOTES:

1. SPECIFICATIONS PER I.D.S.-68
2. ACCOMMODATES FLEX 405 AND EQUIVALENT CABLES.
3. DESIGNED FOR USE IN ARINC HOUSING, 600 CONNECTOR PER MIL-C-83527, SIZE #8.
4. EXTRACTION TOOL M81969/14-6 REQUIRED TO REMOVE CONTACTS FROM HOUSING.

68-0020-0861	WITHOUT GASKET
68-0021-0861	WITH GASKET

WARNING - THIS DOCUMENT CONTAINS TECHNICAL DATA WHOSE EXPORT IS RESTRICTED BY THE ARMS EXPORT CONTROL ACT (TITLE 22, U.S.C., SEC 2751, ET. SEQ.) OR THE EXPORT ADMINISTRATION ACT OF 1979, AS AMENDED, TITLE 50, U.S.C., APP 2401 ET SEQ. VIOLATIONS OF THESE EXPORT LAWS ARE SUBJECT TO SEVERE CRIMINAL PENALTIES. DISSEMINATE IN ACCORDANCE WITH PROVISIONS OF DOD DIRECTIVE 5230.25.

MATERIAL:

REV.	DESCRIPTION	DATE	APPR.
K	PER ECN 13383	7/2/2019	JEM
J	PER ECN 13062	08/03/18	JEM
I	PER ECN 12694	11/03/17	JEM
H	PER ECN 11766	09/12/13	JEM
G	PER ECN 10634	10/06/10	MS

UNLESS OTHERWISE SPECIFIED,
PHOENIX WORKMANSHIP STANDARDS APPLY
DIMENSIONS IN INCHES OR (METRIC)
DO NOT SCALE PRINTS

TOLERANCES ARE:
FRACTIONS: $\pm 1/64$
DECIMALS: $\pm .01$
XXX $\pm .003$
ANGLES: $\pm 1/2^\circ$

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MANUFACTURE OR ANY OTHER
PURPOSE WITHOUT THE WRITTEN
CONSENT OF THE PHOENIX CO. OF
CHICAGO INC.

APPROVALS	DATE
DRAWN CA	7/8/19
CHECKED JEM	7/8/19
QA	
MFG	
ENGINEER CA	7/8/19
APPROVED JEM	7/8/19

The **PHOENIX** Company of Chicago, Inc.

22 GREAT HILL RD., NAUGATUCK, CT 06770
WWW.PHOENIXOFCHICAGO.COM

TITLE

PkZ PLUG, STRAIGHT DIRECT
SOLDER

SIZE	FSCM	DWG NO	REV	PLATING OPT.
A	58167	68-002X-0861	K	A, B, C, D,
SCALE	F.S.R. #	SHEET	1	OF 1

