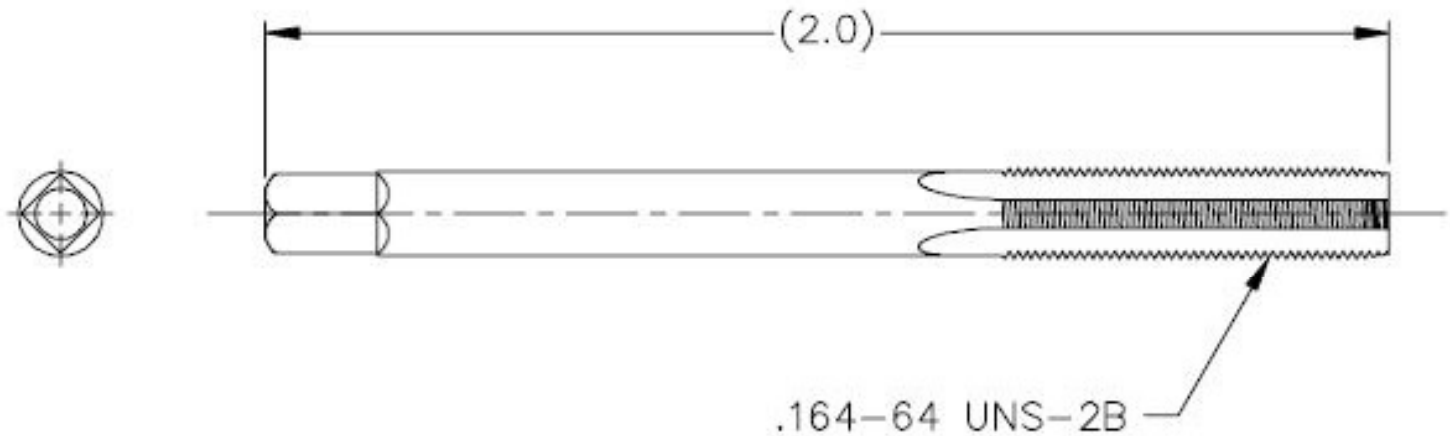


REV.	DESCRIPTION	DATE	BY
A	SEE ECO GM-9446	3/10/99	CGA

MATERIAL AND FINISH

BOTTOM TAP:

HIGH SPEED STEEL.



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ALL DIMENSIONS ARE IN INCHES	CAT. NO. 9001-811-0	CODE IDENT NO. 82316
GILBERT ENGINEERING CO., INC.		

BY	DATE	TITLE	
DRAWN: CGA	3/10/99	OUTLINE DRAWING FOR 4 FLUTE BOTTOM TAP FOR GPPO THREAD-IN SHROUD	
ASSEMBLY PROCEDURES: NONE			
SOURCE FILE: SK-1591	SHT. 1 OF 1	DWG. NO. OL-9001-811-0	REV A